

Mechanically Robust Superhydrophobic Coatings via Dual-Step Deposition for Electrodermal Activity (EDA) Electrodes Immersible in Saltwater

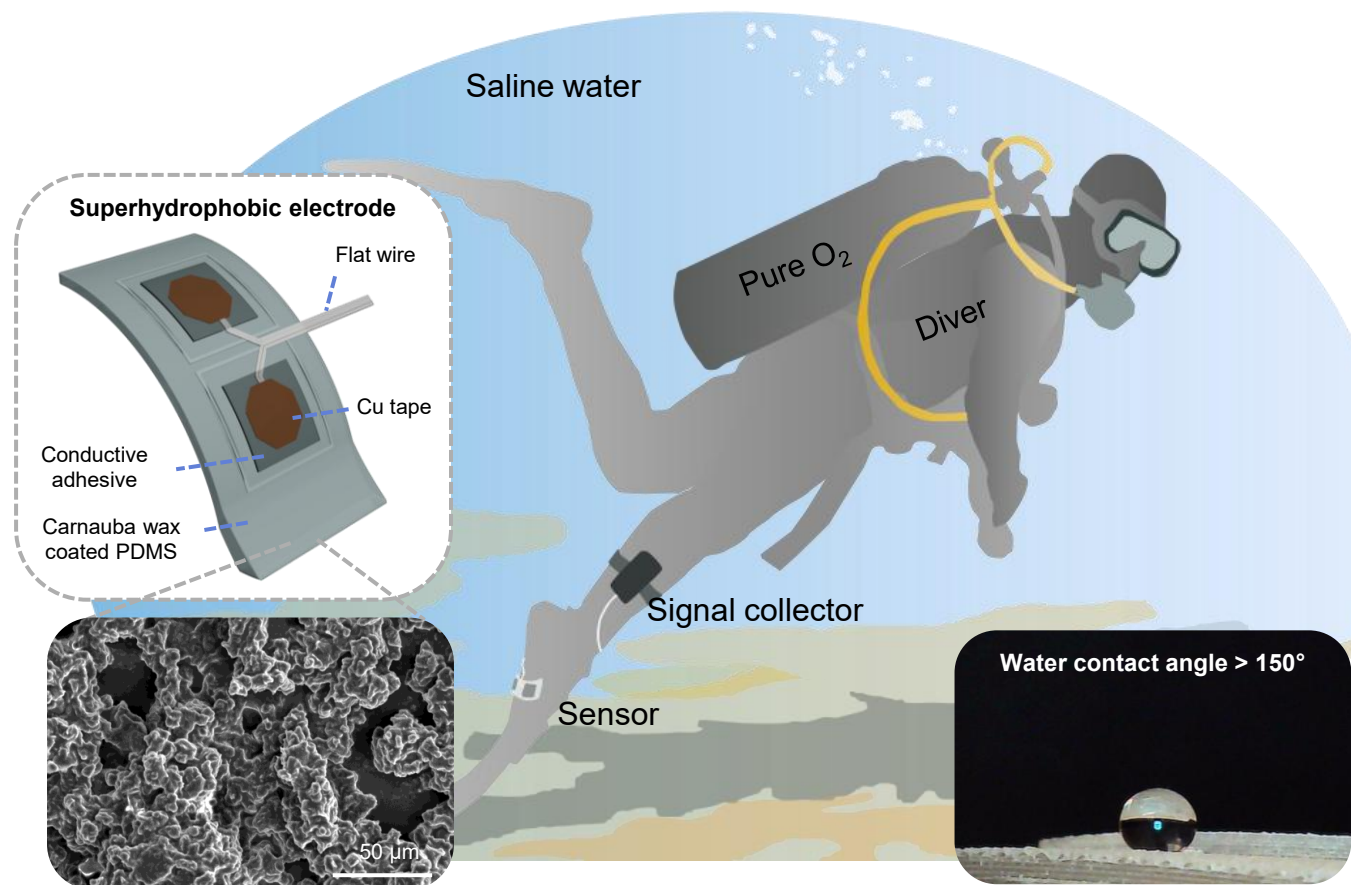
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BACKGROUND

High Risk: Divers breathing 100% O₂ face critical risks of Central Nervous System Oxygen Toxicity (CNS-OT).

Predictive Marker: Electrodermal activity (EDA) serves as a key physiometer, showing marked amplitude increases before CNS-OT symptoms.

Underwater electrodermal activity (EDA) sensing



Technical Barrier: Aquatic monitoring requires hydrophobic electrodes, but seawater introduces severe ionic interference.

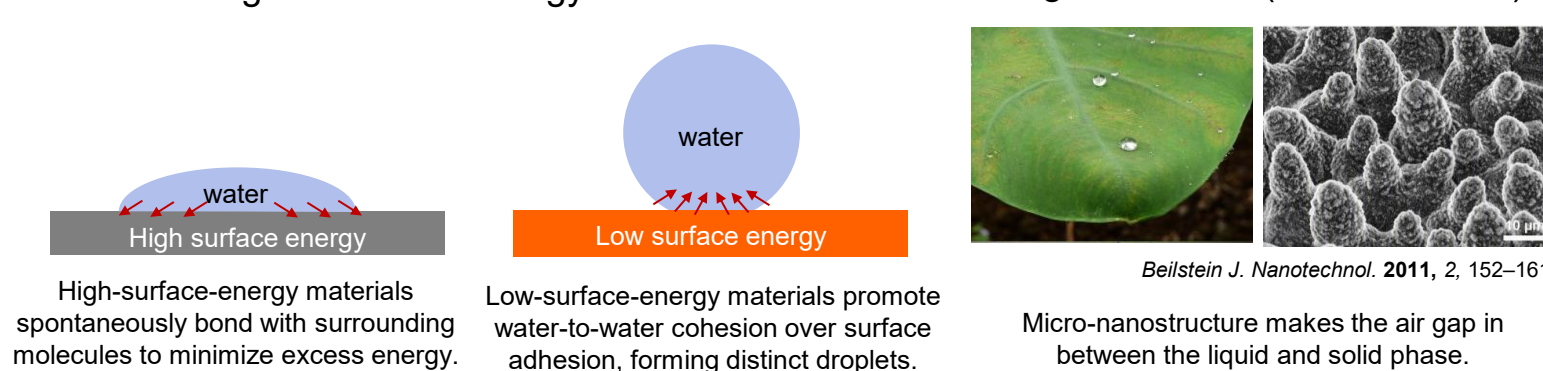
Key point 1: Demonstrate underwater EDA monitoring

Key point 2: Fabrication of mechanically robust superhydrophobic coating

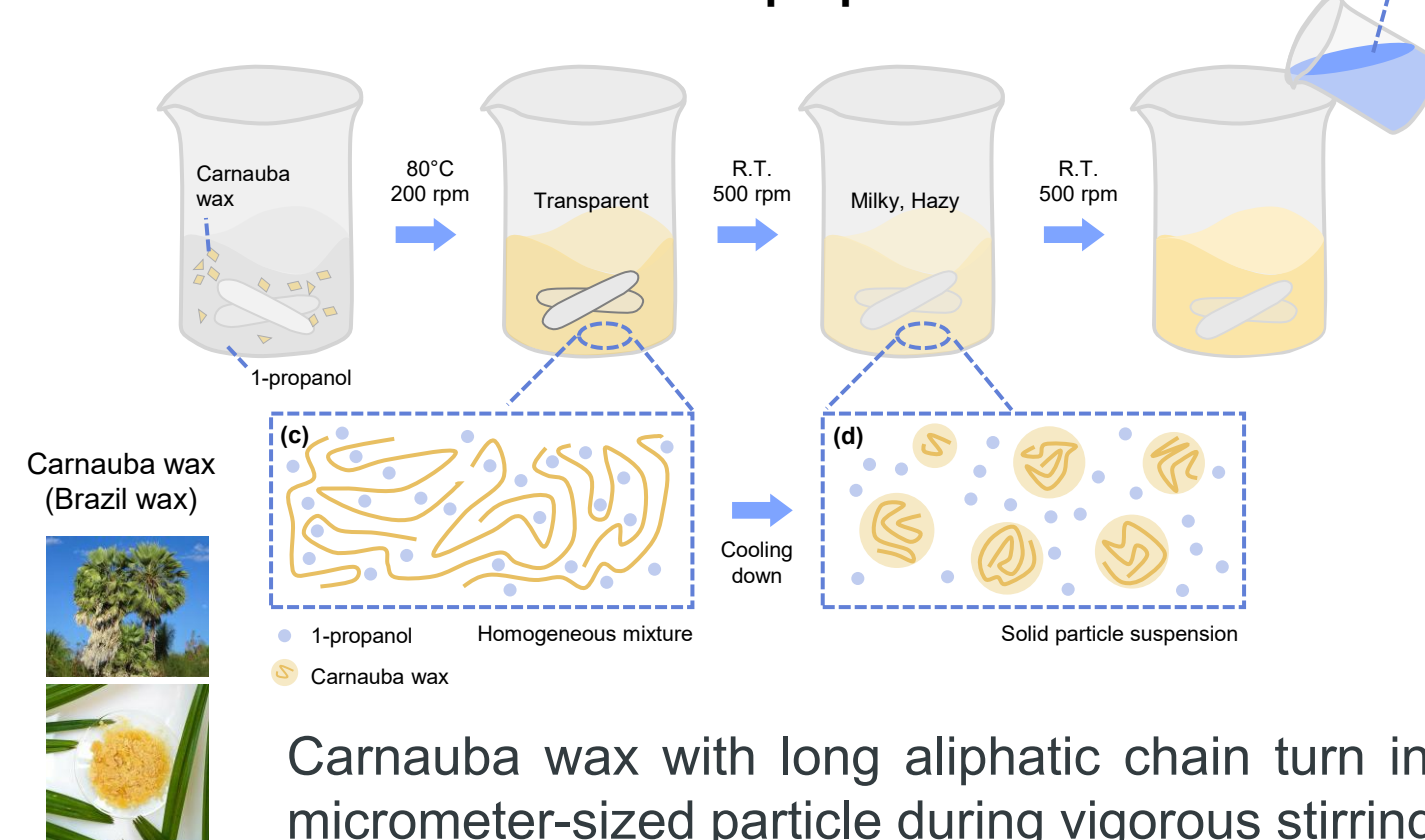
Mechanisms of Hydrophobic Surface Formation

Using low surface energy materials

Using lotus effect (microstructure)



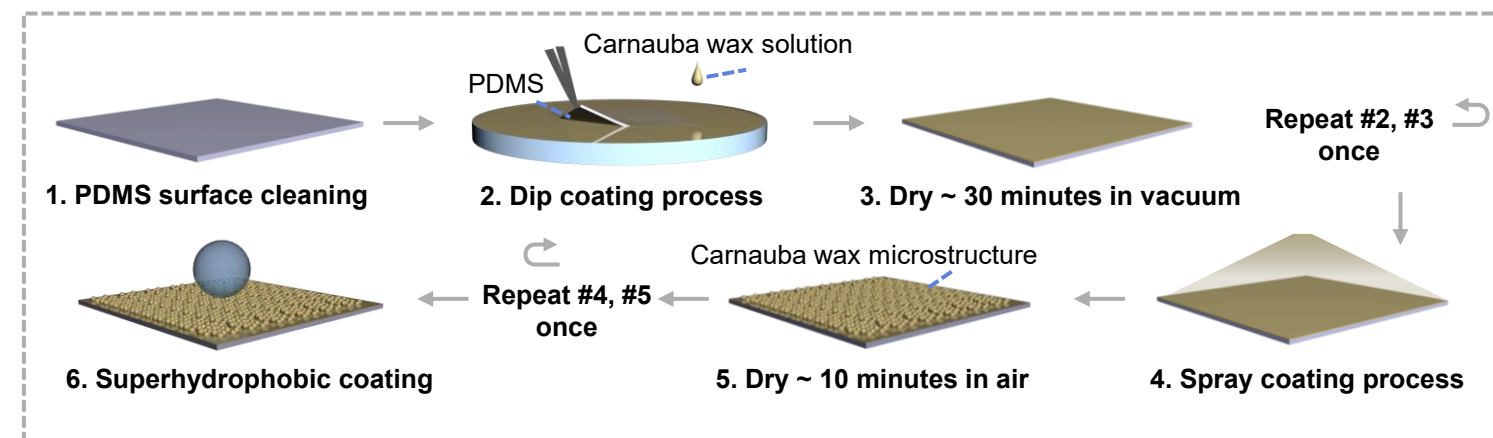
Solution preparation



Carnauba wax with long aliphatic chain turn into micrometer-sized particle during vigorous stirring.

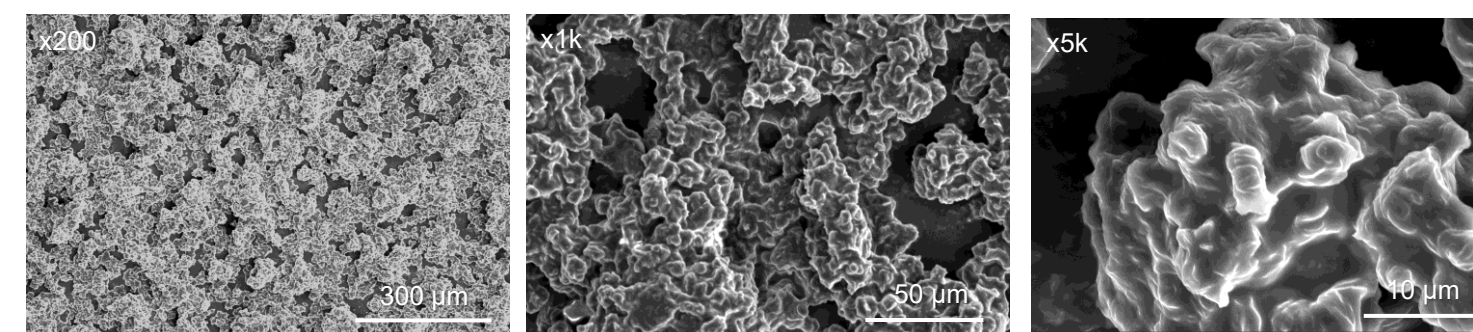
METHODS

Coating process



- ❖ The fabrication method consists of two main processes: dip coating and spray coating.
- ❖ Dip coating primarily facilitates particle adhesion to the substrate, while spray coating enhances the formation of hierarchical microstructures.

Scanning electron microscope (SEM) image of coated surface

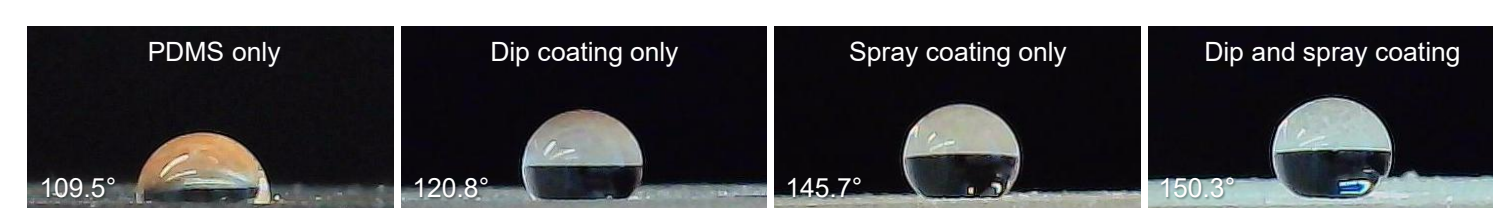


- ❖ Combined two different coating forms multi-layered microstructures on the scale of tens of micrometers.

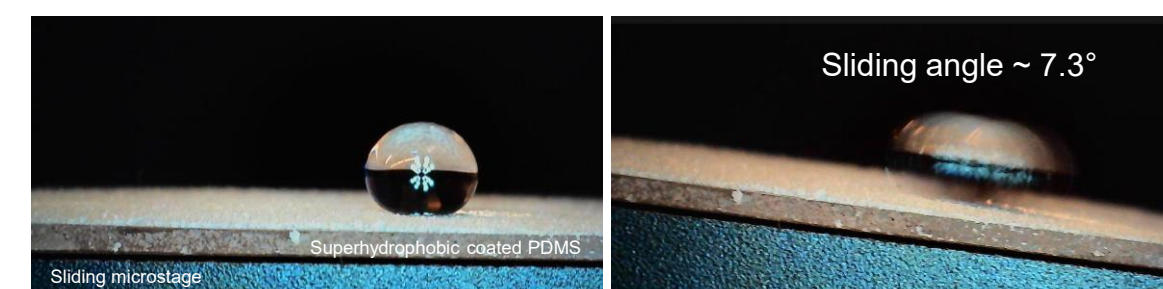
RESULTS

- ❖ A surface is classified as superhydrophobic if the static water contact angle exceeds 150° and the sliding angle is less than 10°.

Water contact angle (WCA)

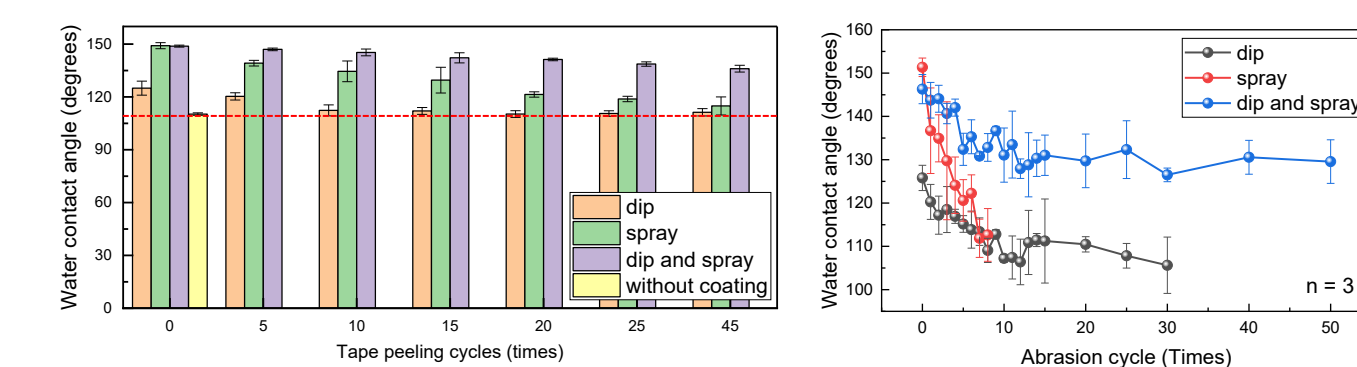


Sliding angle (SA)



- ❖ Surface energy of coating is the lowest at spray coating – dip and spray showed the best performance at hydrophobicity.

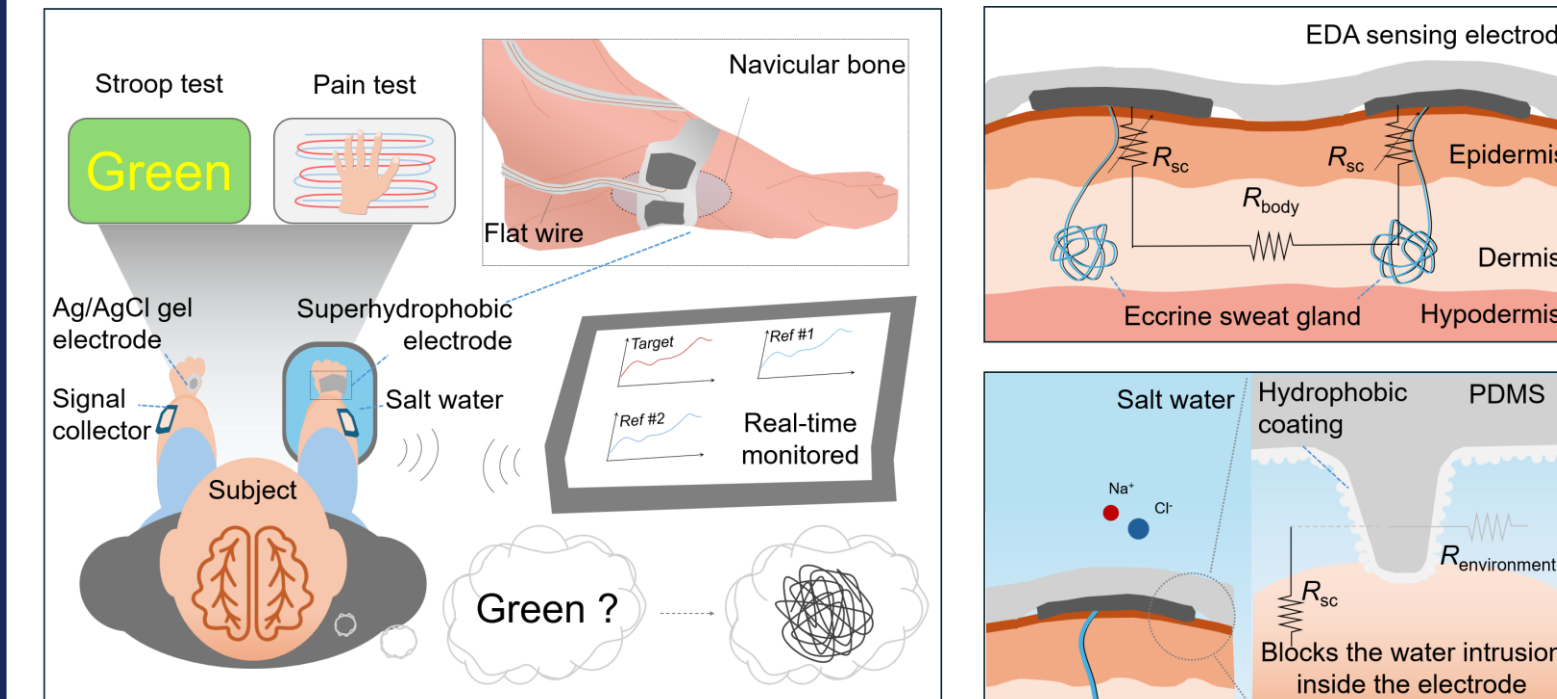
Mechanical robustness test



- ❖ Dip and spray coating method showed excellent durability over two different tests (Tape peeling test, sandpaper abrasion test).

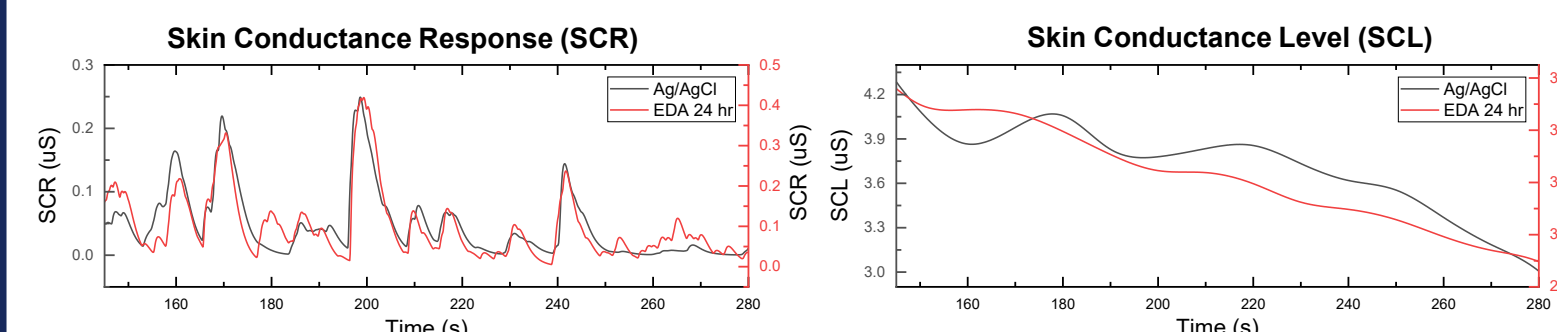
EDA measurement

Experiment protocol and principles of measurement

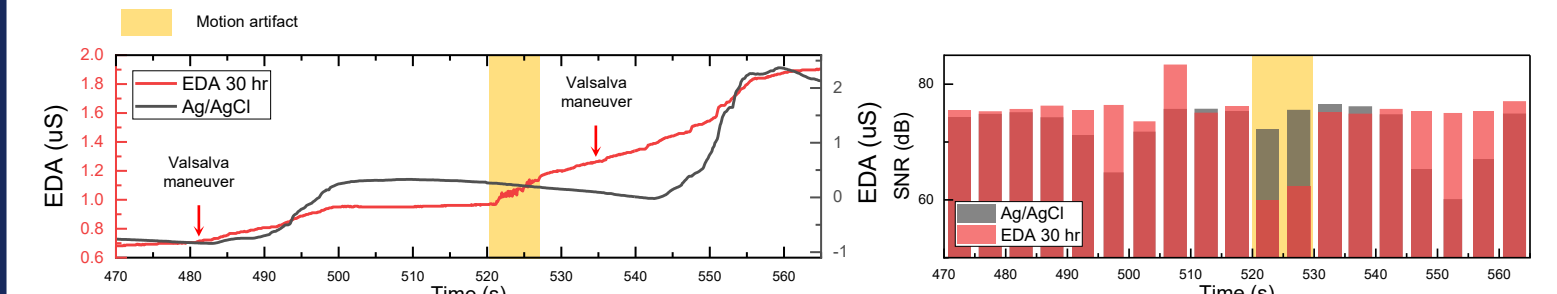


- ❖ Fabricated electrode was tested inside saltwater and compared with gold-standard Ag/AgCl gel electrode in air.

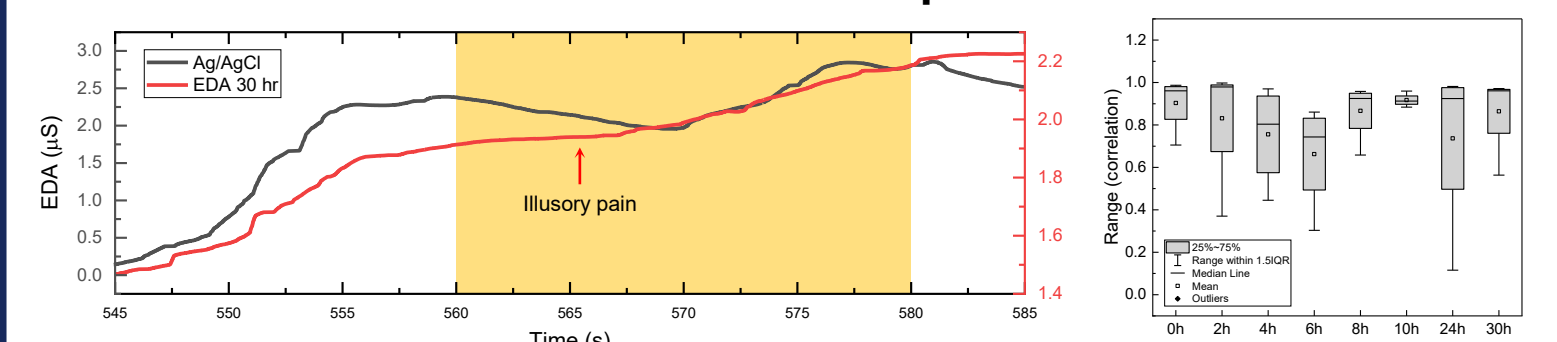
After 24 hours of saltwater immersion of the electrode



Hydrophobic isolation test by motion artifact

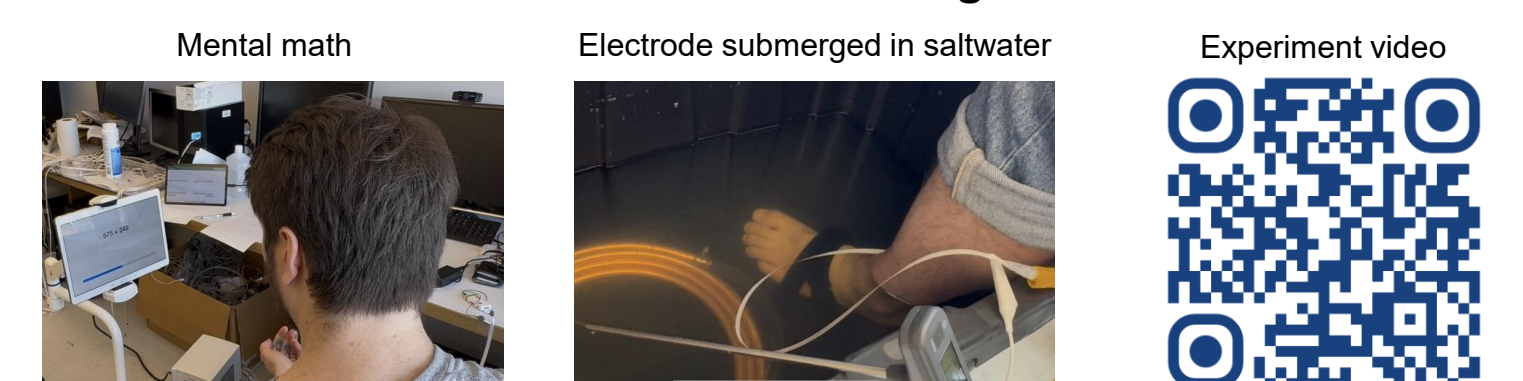


Thermal induced pain test

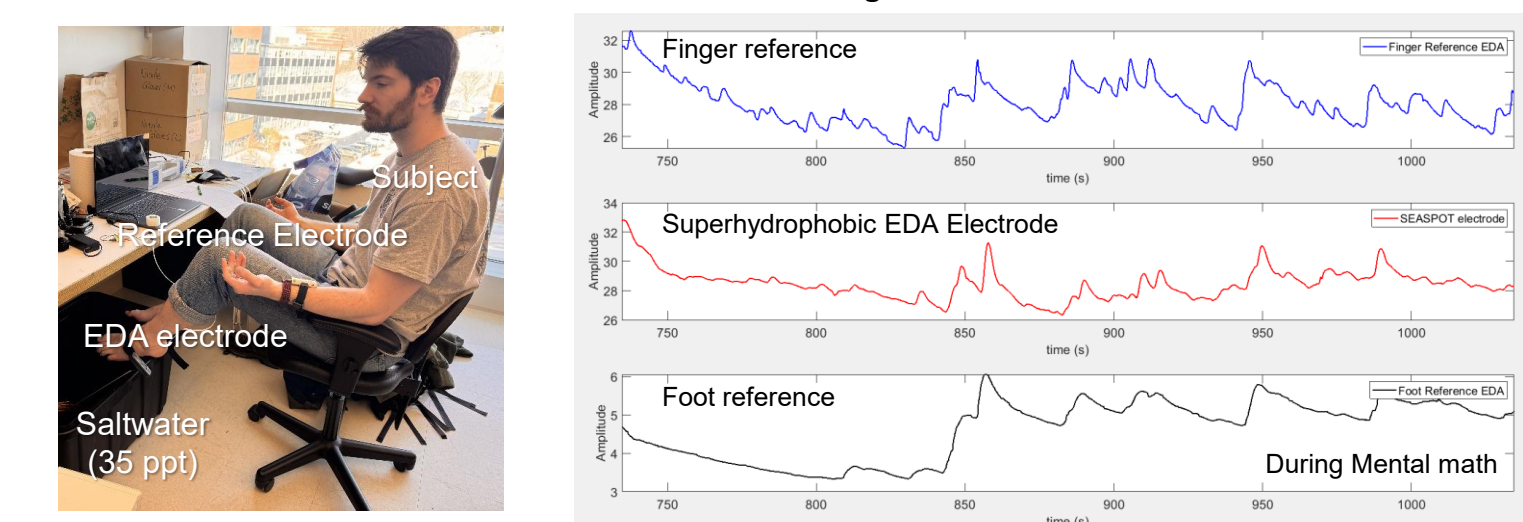


- ❖ Even after long-term immersion in saltwater, the sensor showed excellent performance (Pearson correlation > 0.5).

Consecutive EDA monitoring for 7 hours



EDA Signals after 7 hours of submersion



DISCUSSION

Novelty in Saltwater Hydrophobicity

Addressed the understudied field of high-salinity superhydrophobicity by developing a mechanically robust coating that withstands long-term, repeated saltwater immersion.

High-Fidelity Aquatic Monitoring

Secured long-term operational stability in harsh marine environments, ensuring reliable and continuous physiological signal collection without degradation.

Diver Safety via CNS-OT Prediction

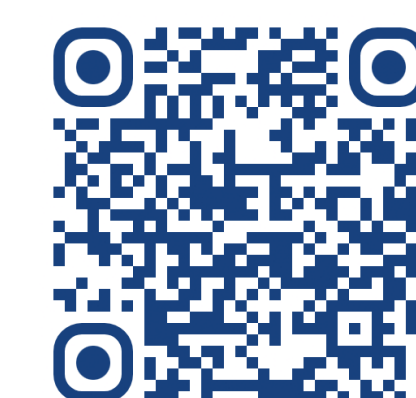
Successfully implemented a highly reliable wearable sensor for divers, enabling early, real-time prediction of CNS-OT-induced seizures during undersea operations.

Broad Applicability in Extreme Environments

Provides a versatile and scalable framework for engineering next-generation wearable sensors (e.g., ECG, EMG, EOG and EEG) that require reliable performance in extreme marine or high-pressure conditions.

MORE INFORMATION

Use this QR code to view more information about this research.



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REFERENCES

Kang, D.-h., Peitzsch, A. G., Kong, Y., Jimenez-Wong, C., Lee, Y., Abraham, Z. A., Florian, J. P. A., and Chon, K. H., Mater. Des. **2026**, 267, 116359.

Image credit

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ACKNOWLEDGMENTS

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